MANTSINEN

Kaivu- ja kuljetuspalvelu P. Ruotsalainen 0400 277 033

LP SLP







More load, less energy.

Ling juice

MANTSINEN 120 HybriLift®

MANTSINEN 120 HybriLift*

Lift your efficiency to the next level with hydraulic speed and precision.

Joensuu, Finland

MANTSINEN HybriLift® Increases Energy Efficiency by up to

STUVERI

35%

Frankfurt am Main, Germany

ausanne. Switzerla

MANTSINEN **120 HybriLift®**

2006

HybriLift® testing and development

2008 200 HybriLift® into production and operation

2010

2012

120 HybriLift® into production and operation

2011 160 HybriLift® into production and operation

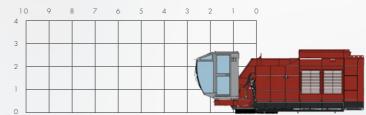
70 and 90 HybriLift® into production and operation The unique HybriLift® energy storage and recovery system improves energy efficiency by up to 35 %.

During each working cycle, energy is stored in hydraulic accumulator system and again recovered to lift the main boom.

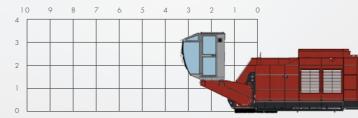
Mantsinen HybriLift® system allows using downsized engines and motors with lower emissions.

Mantsinen HybriLift® material handlers and attachments are designed for bulk material and general cargo handling.

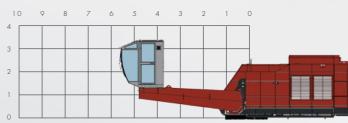
Fixed cab position 1

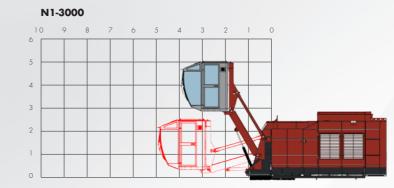




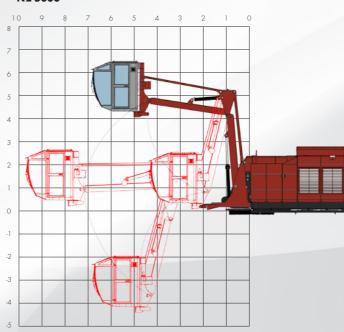


Fixed cab position 3





N2-5000



Main boom down

Main boom up

- the energy stored in the accumulators has been used to lift the boom. Approximately 35 % of the required energy comes from the HybriLift system.

energy stored in increased nitrogen gas pressure in the accumulators.

Maximum visibility. Optimum performance.

With Mantsinen material handlers the machine operator has always clear view on operations. Mantsinen 120 has three fixed cab options and two cab elevator options.

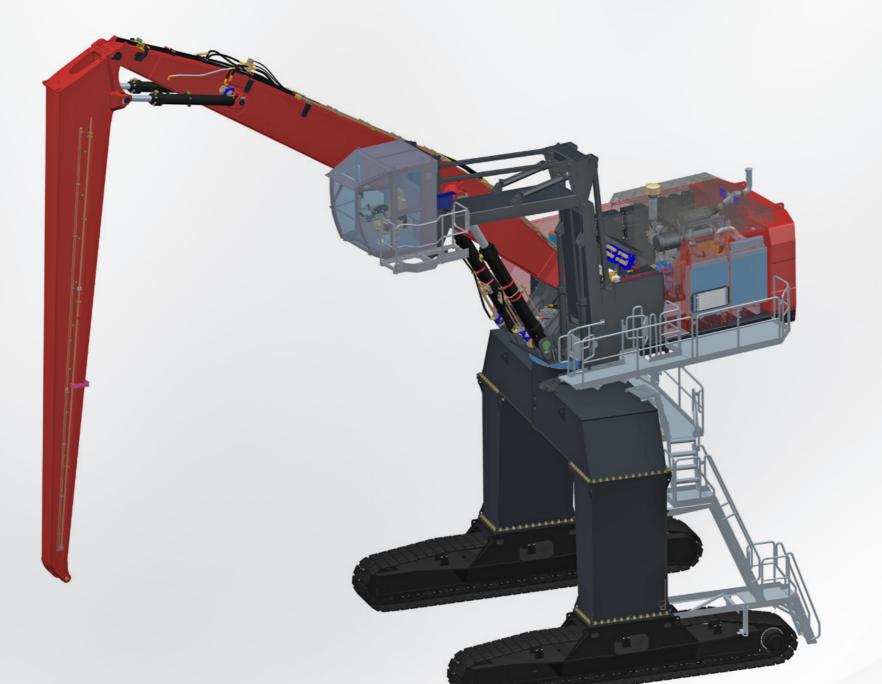
All options feature a stainless steel operator cab, which has large windows for an excellent visibility. Operator seat and surroundings are ergonomical. Mantsinen safety system and control system displays are easily checked and operated. The cab is also equipped with an instructor seat.



MANTSINEN Safety System

MANTSINEN Control System

MANTSINEN **120 R**



FRONT EQUIPMENT

STICK FOOT & TIP

Stick foot and tip are made of cast steel. The extensive use of cast structures in the front equipment is the backbone of its durability.

STICK BOX

Stick box is made of two fine-grain steel C-profiles. The design allows the stick to be constructed with no welding seams in high stress areas, making it light and extremely durable. Hydraulic lines are well protected on sides of the stick.

MAIN BOOM FOOT

Main boom foot is made of cast steel, which provides an extended service life to one of the most stressed structural components of the machine. The double steel plates of the upperstructure are isolated from the engine by a fireframe run all the way from front equip- wall. ment pivot points to the counterweight making the frame extremely rigid.

MAIN BOOM BOSSES

Main boom bosses are made of high tensile cast steel. The optimized design ensures evenly distributed stresses on the boom box.

UPPERSTRUCTURE

ENGINE

The longitudinally mounted engine is accessible from both sides. The sound isolated compartment keeps engine noise to a minimum. Hydraulic pumps

RADIATOR

Side by side mounted radiator and hydraulic oil cooler provide easy access and cleaning. Fan reversing function helps to keep the coolers clean also in dusty environments.

SWING MECHANISM

The Mantsinen 120 swing mechanism consists of two swing gears and a heavy-duty three-row roller type slewing ring. The internal teeth run in grease bath. The swing mechanism has a separate closed loop circuit pump. This makes the swing extremely smooth and controllable and saves a considerable amount of energy.

SERVICE WALKWAYS

The wide inside and outside service walkways provide an unprecedented access to all service points.

UNDERCARRIAGE

CRAWLER GANTRY

The gantry type undercarriage allows trucks or rail cars to pass through. Crawler gantry undercarriage is available in different heights. One or two additional fuel tanks are available as an option. Crawler gantry allows significant benefits for logistic layoyt planning. Also cycle time is optimized due to the minimized swing angle.

CRAWLER WITH PYLON

Side-mounted crawler undercarriage with pylon available as an option.

TRACKS

The tracks are long and wide apart. The machine has an excellent stability and rated loads can always be swung 360° on firm and even underfoot conditions.

TRACK SHOES

The Mantsinen designed flat cast steel track shoes run smoothly on gravel, asphalt and concrete.



MANTSINEN 120 ER HybriLift®

Mantsinen 120 ER HybriLift® with electric motor is ecological and economical. All Mantsinen crawler gantry features are combined with the benefits of electrically powered machines.

Lower operating and maintenance costs ensure shorter pay-back time on investment, while noise and particulate emissions decrease considerably.

Electrically powered machines are available with various supply voltages, 380 V to 690 V as standard and other voltages upon request.

With Mantsinen Power Pack electric machine can be driven totally independently from electric supply.

CABIN AND CABIN ELEVATOR

OPERATOR'S CABIN

The spacious, air conditioned operator cab has large windows and a floor window for excellent visibility. The cabin is made of stainless steel for long lifetime even in the most demanding environments.

CAB ELEVATOR

Mantsinen N2-5000 cab elevator features independent vertical and horizontal movement to position the operator for maximum visibility of loading targets. Alternatives: cab elevator N1-3000, which brings operator high up or fixed cab positions.

ATTACHMENTS

The machine can be delivered with a wide range of attachments for bulk and general cargo handling. Customized attachments are available on request.

With Mantsinen hydraulic quick coupling system changing attachments is quick and safe. It only takes a few minutes to change from one attachment to another.

MANTSINEN **120 M**



FRONT EQUIPMENT

STICK FOOT & TIP

Stick foot and tip are made of cast steel The extensive use of cast structures in the durability.

STICK BOX

Stick box is made of two fine-grain steel C-profiles. The design allows the stick to be constructed with no welding seams in high stress areas, making it light and extremely durable. Hydraulic lines are well protected on sides of the stick.

MAIN BOOM FOOT

Main boom foot is made of cast steel which provides an extended service life front equipment is the backbone of its to one of the most stressed structural components of the machine. The dou- noise to a minimum. Hydraulic pumps ble steel plates of the upperstructure are isolated from the engine by a fireframe run all the way from front equip- wall. ment pivot points to the counterweight making the frame extremely rigid.

MAIN BOOM BOSSES

Main boom bosses are made of high tensile cast steel. The optimized design ensures evenly distributed stresses on the boom box.

UPPERSTRUCTURE

ENGINE

The longitudinally mounted engine is accessible from both sides. The sound consists of two swing motors and a isolated compartment keeps engine

RADIATOR

Side by side mounted radiator and hydraulic oil cooler provide easy access and cleaning. Fan reversing function helps to keep the coolers clean also in dusty environments.

SWING MECHANISM

The Mantsinen 120 swing mechanism heavy-duty three-row roller type slewing ring. The internal teeth run in grease bath. The swing mechanism has a separate closed loop circuit pump. This makes the swing extremely smooth and controllable and saves a considerable amount of energy.

SERVICE WALKWAYS

The wide inside and outside service walkways provide an unprecedented access to all service points.

UNDERCARRIAGE

RUBBER TYRE UNDERCARRIAGE

Rubber tyre undercarriage is available in different heights. The four-wheel drive provides a good drawbar pull and facilitates operation on uneven surfaces. The extra wide and large rubber tyres keep ground pressure to a minimum.

Four individually controllable outriggers permit a full 360 degree of lifting. The large 950 x 1.500 mm stabilizer pads are equipped with spherical bearings to adapt to the ground and to reduce ground pressure.

CABIN AND CABIN ELEVATOR

OPERATOR'S CABIN

The spacious, air conditioned operator cab has large windows and a floor window for excellent visibility. The cabin is made of stainless steel for long lifetime even in the most demanding environments.

CAB ELEVATOR

Mantsinen N2-5000 cab elevator features independent vertical and horizontal movement to position the operator for maximum visibility of loading targets. Alternatives: cab elevator N1-3000, which brings operator high up or fixed cab positions.



MANTSINEN 120 EM HybriLift® GANTRY

Mantsinen 120 EM HybriLift® is a unique rubber tyre gantry crane with electric motor. Gantry height is 6.7 meters, allowing trucks or rail cars to pass through.

Electrically powered machines are available with various supply voltages, 380 V to 690 V as standard and other voltages upon request.

With Mantsinen Power Pack electric machine can be driven totally independently from electric supply. Mantsinen 120 EM HybriLift® can also be delivered with a generator power package, which enables full machine operation independently from electric supply.

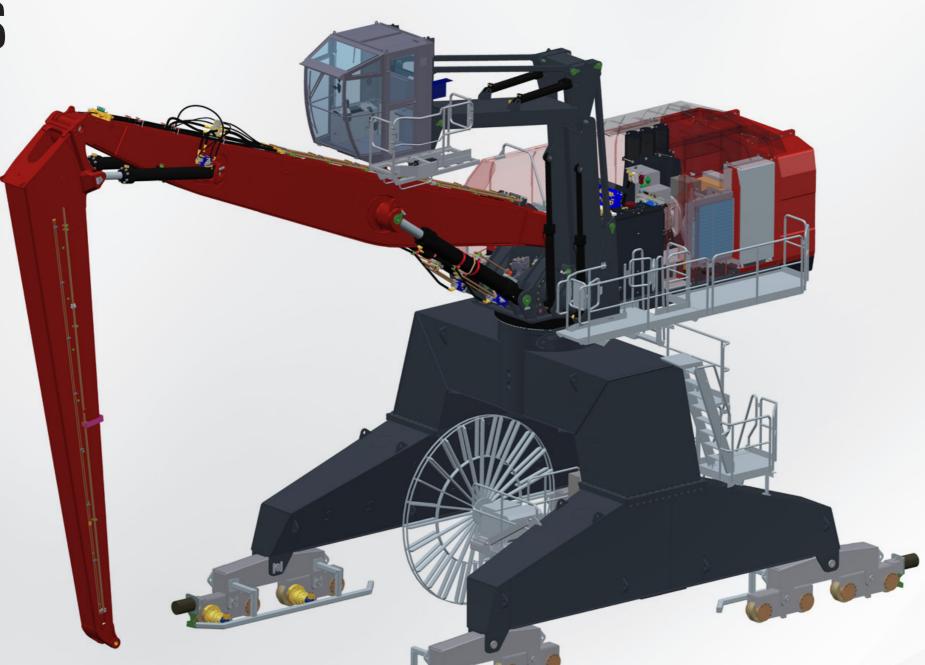
Mantsinen 120 rubber tyre gantry is also available with a diesel engine as Mantsinen 120 M Hybri-Lift_{®.}

ATTACHMENTS

The machine can be delivered with a wide range of attachments for bulk and general cargo handling. Customized attachments are available on request.

With Mantsinen hydraulic quick coupling system changing attachments is quick and safe. It only takes a few minutes to change from one attachment to another.

MANTSINEN **120 ES**



FRONT EQUIPMENT

STICK FOOT & TIP

Stick foot and tip are made of cast steel. The extensive use of cast structures in the durability.

STICK BOX

Stick box is made of two fine-grain steel C-profiles. The design allows the stick to be constructed with no welding seams in high stress areas, making it light and extremely durable. Hydraulic lines are well protected on sides of the stick.

MAIN BOOM FOOT

Main boom foot is made of cast steel. This provides an extended service life front equipment is the backbone of its to one of the most stressed structural components of the machine. The double steel plates of the upperstructure frame run all the way from front equip- a firewall. ment pivot points to the counterweight making the frame extremely rigid.

MAIN BOOM BOSSES

Also the bosses at the main boom are made of high-tensile cast steel. The optimized design ensures evenly distributed stresses on the boom box.

UPPERSTRUCTURE

ENGINE

The longitudinally mounted electric moengine noise to a minimum. Hydraulic ing ring. The internal teeth run in grease pumps are isolated from the engine by

RADIATOR

Hydraulic oil cooler is very easily accessible for cleaning. Fan reversing function helps to keep the oil cooler clean also in dusty environments.

SWING MECHANISM

The Mantsinen 120 swing mechanism tor is accessible from both sides. The consists of two swing motors and a sound insulated compartment keeps heavy-duty three-row roller type slewbath. The swing mechanism has a separate closed loop circuit pump. This makes the swing extremely smooth and controllable and saves a considerable amount of energy.

SERVICE WALKWAYS

The wide inside and outside service walkways provide an unprecedented access to all service points.

UNDERCARRIAGE

RAIL MOUNTED UNDERCARRIAGE

The rail undercarriage can be adapted to existing rails. Gantry undercarriage width allows one or two rail wagons to ø630 mm wheels available. pass trough. Cable reels are selected according to required travel distances and speeds.

BOGIES

Mantsinen 120 ES is available with 2, 3, 4 or 6 wheel bogies according to rail and quay carrying capacities. The distance between the bogies can also be chosen according to application

WHEELS

Wheel diameter can be optimized to match the loads of the machine and bogie design. There are ø400 mm and



MANTSINEN 120 EF HybriLift®

Mantsinen 120 EF HybriLift® is stationary version, which will be customized upon request.

Lower operating and maintenance costs ensure shorter pay-pack time on investment, while noise and particulate emissions decrease considerably.

Electrically powered machines are available with various supply voltages, 380 V to 690 V as standard and other voltages upon request.

CABIN AND CABIN ELEVATOR

ATTACHMENTS

OPERATOR'S CABIN

The spacious, air conditioned operator cab has large windows and a floor window for excellent visibility. The cabin is made of stainless steel for long lifetime even in the most demanding environments.

CAB ELEVATOR

Mantsinen N2-5000 cab elevator features independent vertical and horizontal movement to position the operator for maximum visibility of loading targets. Alternatives: cab elevator N1-3000, which brings operator high up or fixed cab positions.

The machine can be delivered with a wide range of attachments for bulk and general cargo handling. Customized attachments are available on request.

With Mantsinen hydraulic quick coupling system changing attachments is quick and safe. It only takes a few minutes to change from one attachment to another

MANTSINEN 120 HybriLift®

TECHNICAL SPECIFICATIONS

Front equipment	
Max. horizontal reach	27.4 m with 15.0 m main boom and 13.0 m stick
Main boom lengths, straight and curved	10.0 / 12.0 / 13.0 / 14.0 / 15.0 m
Stick lengths	8.0 / 10.0 / 11.0 / 12.0 / 13.0 m
Diesel engine	
Engine type	Volvo TAD 1374 VE, Stage IV
Power	375 kW / 1 800 rpm
Displacement	12.8
Number of cylinders	6
Electric system	24 VDC, alternator 110 A / 24 V, batteries 2 x 225 Ah /12V
Electric motor with soft starter	
Motor type	250 kW IEC cast iron motor, 1500 rpm / 50 Hz
Voltages	380 to 690 V as standard, other voltages upon request
Huderulie autom	
Hydraulic system HybriLift® energy recovery system	Equivalent to 124 kW engine power
Oil flow, front equipment and travel	2 x 420 l/min
Operating pressure, front equipment	330 bar
Operating pressure, travel and Heavy Lift mode	350 bar
Oil flow, swing	395 l/min, closed loop system
Operating pressure, swing	270 bar
Max swing speed	5.2 rpm
Swing torque	240 kNm
120 R / 120 ER, crawler undercarriage	
Weight without attachments	110 to 135 t, depending on configuration
Standard undercarriage height	2.5 m
Undercarriage height with pylon	4.0 / 4.7 / 5.2 m
Undercarriage height with gantry	4.0 / 6.5 / 7.0 m; with gantry and pylon 8.0 / 8.7 m
Track shoes	550 mm three grouser, 670 / 850 mm flat
Travel speed	Max 3.5 km/h
120 M / 120 EM, rubber tyre undercarriage	
Weight without attachments	125 to 140 t, depending on configuration
Standard undercarriage height	3.0 m
Undercarriage height with pylon	4.5 / 5.2 / 5.7 m
Wheelbase	2 x 2 800 mm
Wheel gauge	4 145 mm
Tyres	6 x 18.00-25 air inflated or optional 12 x 14.00-25 solid rubber
Service brakes	Wet multiple disc brakes on two axles
Parking brakes	Automatic wet multiple-disc parking brakes on two axles
Drive speed	Max 5 km/h
Stabilizer pads	950 x 1 500 mm, with spherical bearings
120 M / 120 EM, rubber tyre gantry	Undercarriage height 6.7 m
120 S / 120 ES, rail undercarriage	According to customer specification
120 F / 120 EF, fixed undercarriage	According to customer specification
Refill capacities Hydraulic oil reservoir	1 000 net volume
Fuel tank	1 500 1 500
Engine oil	401
AdBlue tank	2001

Operator cabin, made of stainless steel	
Heating and air conditioning	• Ra
Ergonomic air-cushioned seat	
- Adjustable armrests	• Tin
- Seat belt	• Two
- Heating	wit
- Adjustable lumbar support	• Ro
- Adjustable headrest	• Su
Mantsinen Control System MCS	
 Ergonomic, adjustable multi-function joysticks 	• 0
 Drive and steering by one grip joystick 	-
• All front equipment and attachment functions proportio-	-
nal	-
 Function speeds and ramps adjustable 	-
• Electric end cushioning for boom, stick and cab elevator	-
cylinders	-
Precision mode	
 Heavy lift mode 	-
	-
Nantsinen Safety System MSS	
Overload and stability control with motion cut	• •
Cab collision prevention with motion cut	-
Can Open CAN-bus technology	-
Adjustable limitations to operation	-
itandard equipment	
 Load control valves on boom and stick cylinders, inclu- 	• S
ding hose rupture valves	• 0
 Thermostat controlled hydraulic fans 	• V
 Cooler cleaning with reversing fan 	• S
Full flow filters	• A
 By-pass fine filter with water absorption 	• A
 Second pressure adjustment for attachments 	
Dptions	
 Fixed cab positions 	• B
Cab elevator N1-3000	• L
Cab elevator N2-5000	• \$
Operator seat BE-GE 3000	• E
- Air vent function	• H
- Air-cushioned	• 0
- Centralized control panel	• B
Xenon or LED working lights	• N
Camera under stick	• A
	• E
Rear view camera	• H
 Rear view camera Beacon light travel alarm	
	• S
Beacon light travel alarm	• s

Specifications subject to change without prior notice. The photographs and/or drawings in this brochure are for illustrative purposes only. Refer to the Operator's Manual for instructions on the proper use of this equipment.

MANTSINEN HybriLift[®] Increases Energy

Efficiency by up to

35%

- with CD and MP3
- nd roof window
- window glasses
- eed windshield wiper
- termittent function and washer
- indow wiper
- ades

ur display 5.7″ user interface

- erating data and gauges
- rning signals, illuminated symbols
- oustic signal for critical alarms
- ings
- gnostics
- function
- ant power consumption
- odic fuel or electric power consumption

ur display 5.7" user interface

- mated machine operation
- d, reach and height information
- achment menu

ce platforms

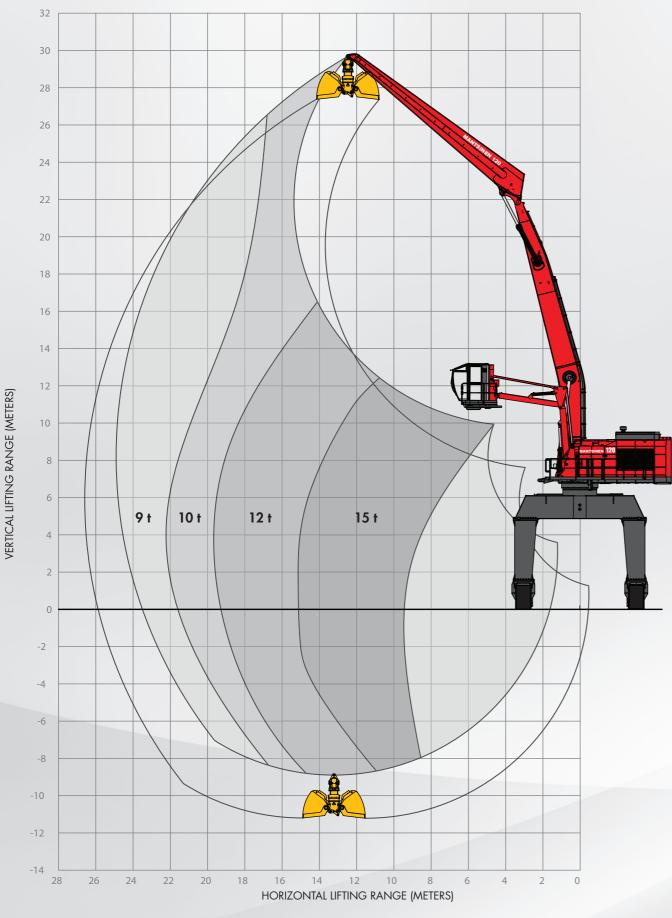
- al lubrication system for front equipment and slewing ring raceway ring lights, 4 underneath cabin, 4 on front equipment
- ıl horn
- stic travel alarm
- matic central lubrication system for rubber tyre undercarriage

gradable hydraulic oil

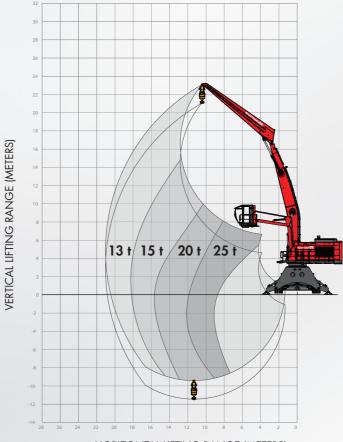
- by-pass fine filter with water absorption
- nd hydraulic function for attachment
- e preheating
- aulic oil preheating
- preheating
- proof windshield
- net generator 20 or 30 kW
- tional fuel tanks
- ric re-fuelling pump
- y duty tracks
- rubber tyres for 120 M / 120 EM



Lifting capacity range with 14 m main boom and 12 m stick

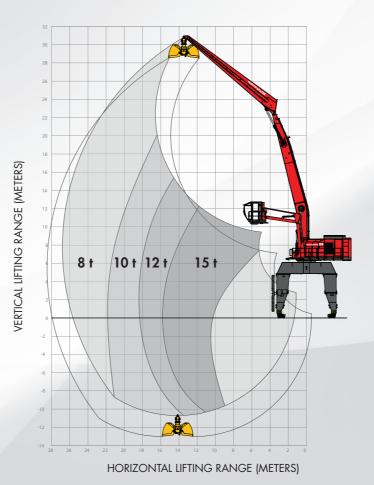


HEAVY LIFT Lifting capacity range with 12 m main boom and 10 m stick



HORIZONTAL LIFTING RANGE (METERS)

Lifting capacity range with 15 m main boom and 13 m stick



Specifications subject to change without prior notice.

The photographs and/or drawings in this brochure are for illustrative purposes only. Refer to the Operator's Manual for instructions on the proper use of this equipment.

ATTACHMENTS

Mantsinen offers a wide variety of attachments for several different applications. With Mantsinen hydraulic quick coupling system changing attachments is quick and safe. It only takes a few minutes to change from one attachment to another. Customized attachments are available on request.



Quick Coupling



Clamshell Buckets



Orange Peel Grabs



Roundwood Grapples



Lifting Hooks



Sawn Timber Spreader



Big Bag Spreader



Pallet Fork



Pulp Bale Spreader



Customized Tools

More load, less energy.

MANTSINEN 120

For more information, images and videos visit our website **mantsinen.com**



YOUR DEALER:

ISO 9001 ISO 14001 OHSAS 18001

We are committed to improve our integrated operational system continuously. We take care of environment and health&safety issues in all our operations.



Mantsinen Group Ltd Oy Välikankaantie 3, FI-80400 Ylämylly, FINLAND Tel. +358 20 755 1230 | info@mantsinen.com | www.mantsinen.com

